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L1: Entry 1 of 1

File: DWPI

Jun 24, 1976

DERWENT-ACC-NO: 1976-60678X

DERWENT-WEEK: 197632

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TITLE: Moulded article prodn. by vacuum or blow moulding - such that no deformation occurs on cooling

PATENT-ASSIGNEE:

ASSIGNEE

CODE

MITSUBISHI MONSANTO CHEM CO

MITT

PRIORITY-DATA: 1974JP-0089610 (August 5, 1974)

PATENT-FAMILY:

PUB-NO	PUB-DATE	LANGUAGE	PAGES	MAIN-IPC
JP 51073070 A	June 24, 1976		000	
JP 83037131 B	August 13, 1983		000	

INT-CL (IPC): B29C 17/00; B65D 1/22

ABSTRACTED-PUB-NO: JP 51073070A

BASIC-ABSTRACT:

A sheet uniaxially or biaxially elongated thermoplastic material is indirectly heated and then formed into article by vacuum or blowing injection. The mould used is provided with a rib for preventing the deformation of the article, the rib being located at a portion of the mould close to the inlet side of the sheet. A cutting blade is provided in the mould at the portion thereof close to the outlet of the sheet. A V-shaped groove formed by the blade conveniently absorbs the shrinkage thereby preventing the deformation of the article during the cooling.

TITLE-TERMS: MOULD ARTICLE PRODUCE VACUUM BLOW MOULD NO DEFORM OCCUR COOLING

DERWENT-CLASS: A32 Q32

CPI-CODES: A11-B08; A11-B10;

Multipunch Codes: 012 03- 331 369 371 377 380 435 455 456 457 459 460 494 496 502 541 547 726

Full	Title	CIT.1	REV.1	CLS.1	REF.1	SEQ.1	ATT.1

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